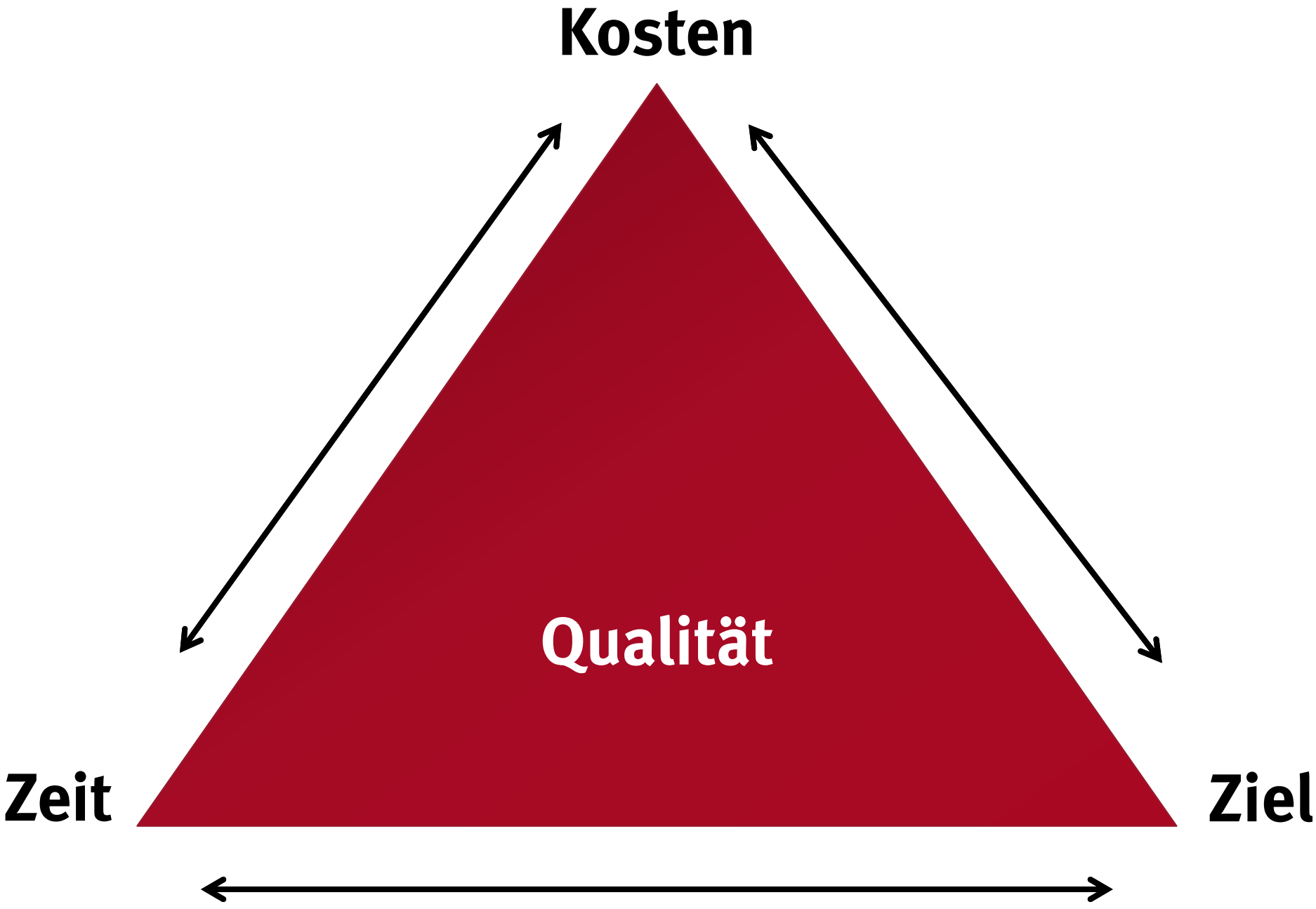
Kosten
Qualität
Zeit
Ziel